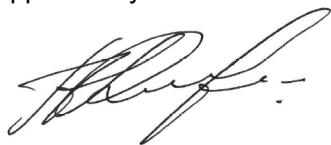


<b>Name:</b>	<b>Cis-4-amino-5-chloro-N-[1-[3-(4-fluorophenoxy)propyl]-3-methoxy-4-piperidiny]-2-hydroxybenzamide</b> (Cisapride Impurity 8; CQ RC 10)
<b>Lot#:</b>	GR-16-253
<b>Test Date:</b>	12/02/2021 (re-test date: 12/02/2026)
<b>CAS No.:</b>	102671-04-5
<b>MF:</b>	C <sub>22</sub> H <sub>27</sub> ClFN <sub>3</sub> O <sub>4</sub>
<b>MW:</b>	451.92
<b>Appearance:</b>	Off-white solid
<b>Purity:</b>	95.9% by HPLC (average of two sample preparations)
<b><sup>1</sup>H-NMR:</b>	Conforms (shows a mixture of rotamers stabilized by an intramolecular Hydrogen Bond)
<b>FTIR:</b>	Attached
<b>MS-ESI (+)</b>	Conforms (shows peaks at m/z = 452.16 and 454.16 [M+H] <sup>+</sup> ; exhibits the expected pattern for mono- chlorinated compounds)
<b>Storage</b>	Long term store at 0 - 5° C in a dry place away from direct sunlight

Approved by:

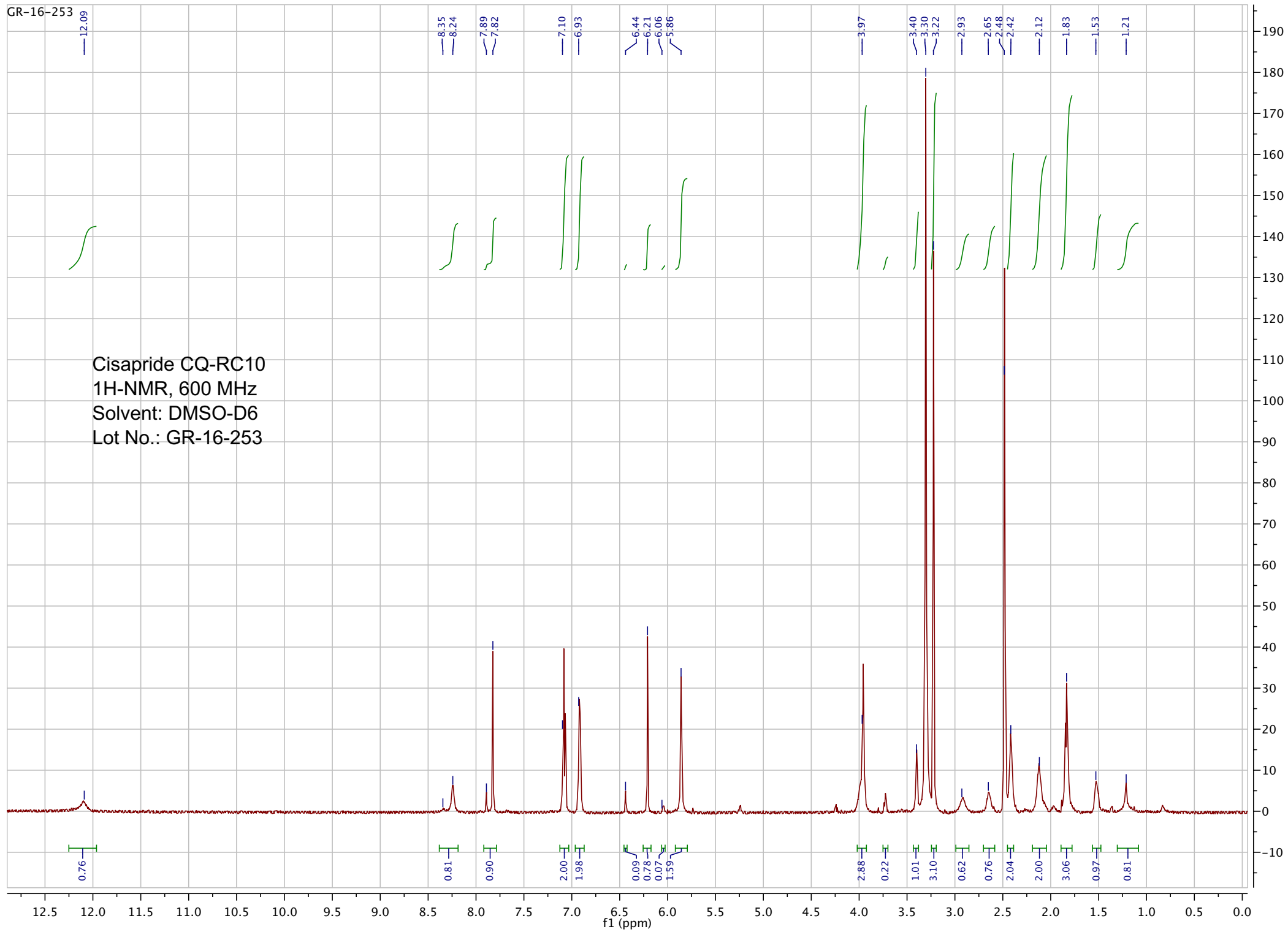
Date: 12/08/2021



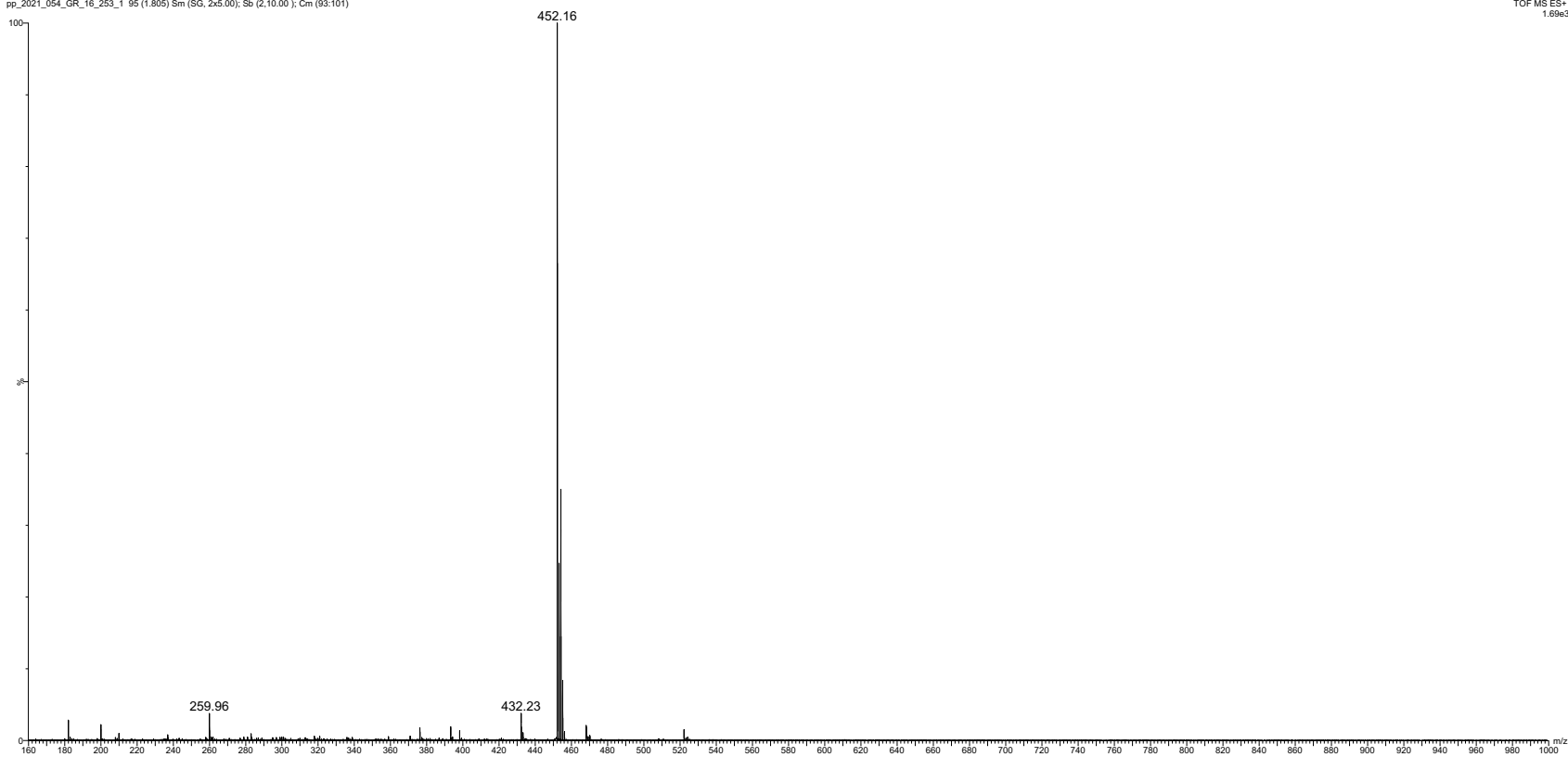
Viorica Rusu, QC/QA Manager

GR-16-253

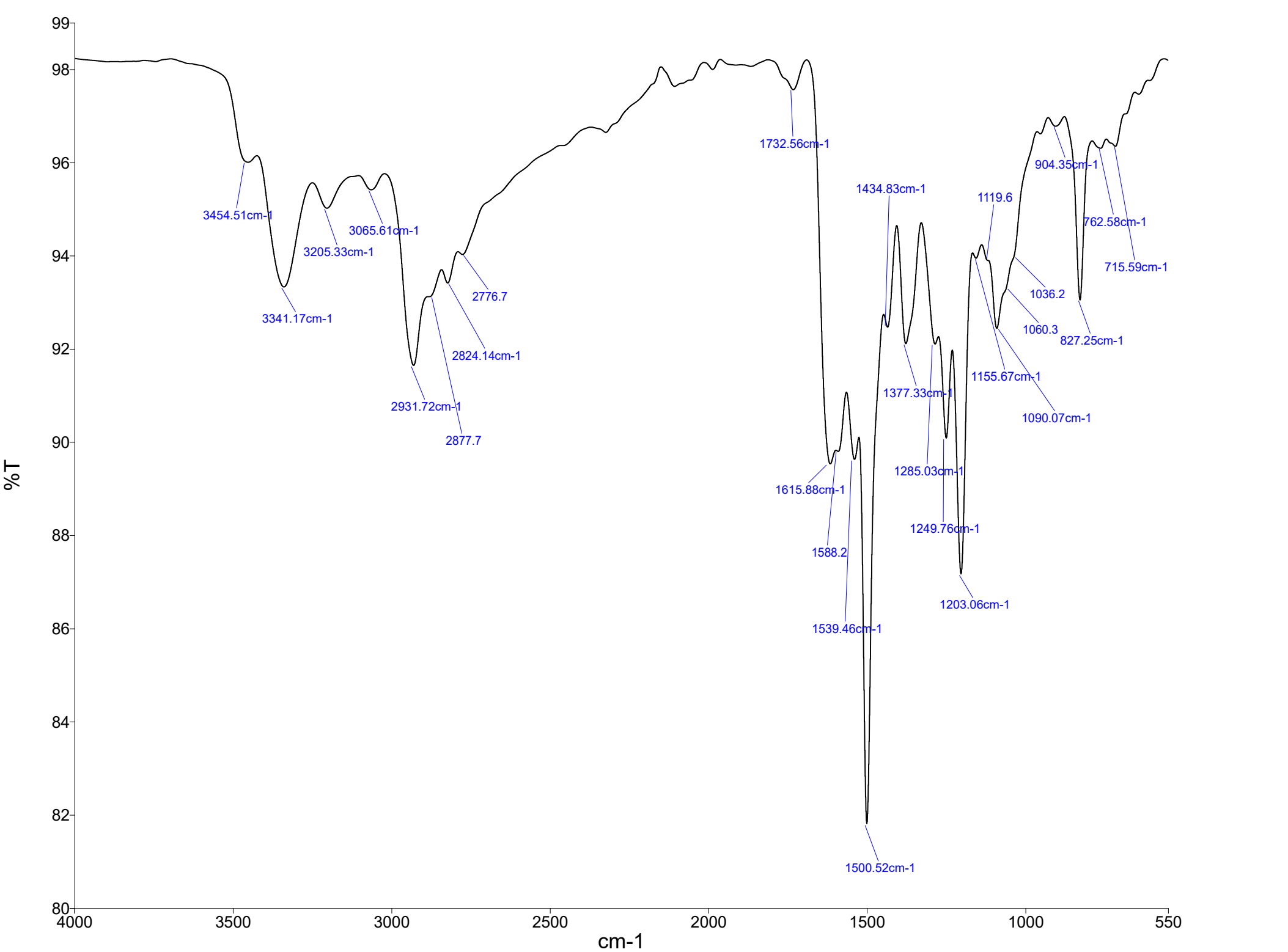
Cisapride CQ-RC10  
1H-NMR, 600 MHz  
Solvent: DMSO-D6  
Lot No.: GR-16-253



pp\_2021\_054\_GR\_16\_253\_1 95 (1.805) Sm (SG, 2x5.00); Sb (2,10.00); Cm (93:101)



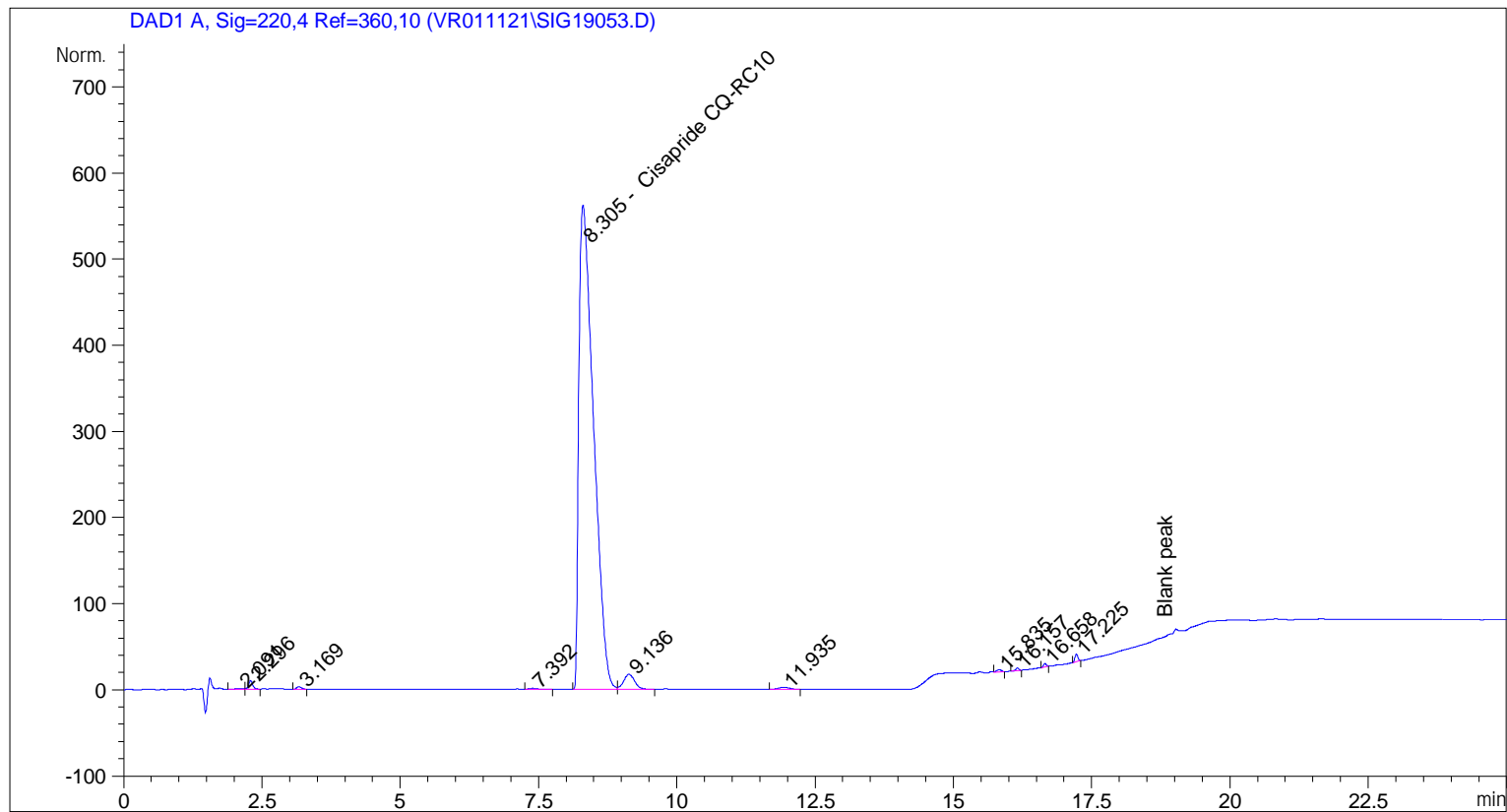
ESI-MS spectrum for sample GR-16-253. Shows monoisotopic  $[M+H]^+$  mass.



Name Description  
GR-16-253 Sample 559 By Analyst Date Thursday, December 02 2021

```

=====
Acq. Operator   : vrusu
Acq. Instrument : Instrument 1                Location : Vial 40
Injection Date  : 12/2/2021 9:43:03 AM
                                           Inj Volume : 7.0 µl
Acq. Method    : C:\CHEM32\1\METHODS\VR_120221_251.M
Last changed   : 12/2/2021 9:42:15 AM by vrusu
Analysis Method: C:\CHEM32\1\METHODS\VR120221_253PM.M
Last changed   : 12/2/2021 12:41:13 PM by vrusu
  
```



=====  
 Area Percent Report  
 =====

```

Sorted By      : Signal
Calib. Data Modified : 12/2/2021 12:33:12 PM
Multiplier:    : 1.0000
Dilution:     : 1.0000
Use Multiplier & Dilution Factor with ISTDs
  
```

Signal 1: DAD1 A, Sig=220,4 Ref=360,10

Peak #	RetTime [min]	Type	Width [min]	Area [mAU*s]	Area %	Name
1	2.091	BV	0.1189	9.84055	0.0912	?
2	2.296	VB	0.0736	50.38551	0.4671	?
3	3.169	BB	0.0858	16.85619	0.1563	?
4	7.392	BB	0.1557	12.17146	0.1128	?
5	8.305	BV	0.2808	1.03432e4	95.8800	Cisapride CQ-RC10
6	9.136	VB	0.2146	245.04893	2.2716	?
7	11.935	BB	0.2107	34.84335	0.3230	?
8	15.835	VB	0.1000	16.78378	0.1556	?

Sample Name: GR-16-253

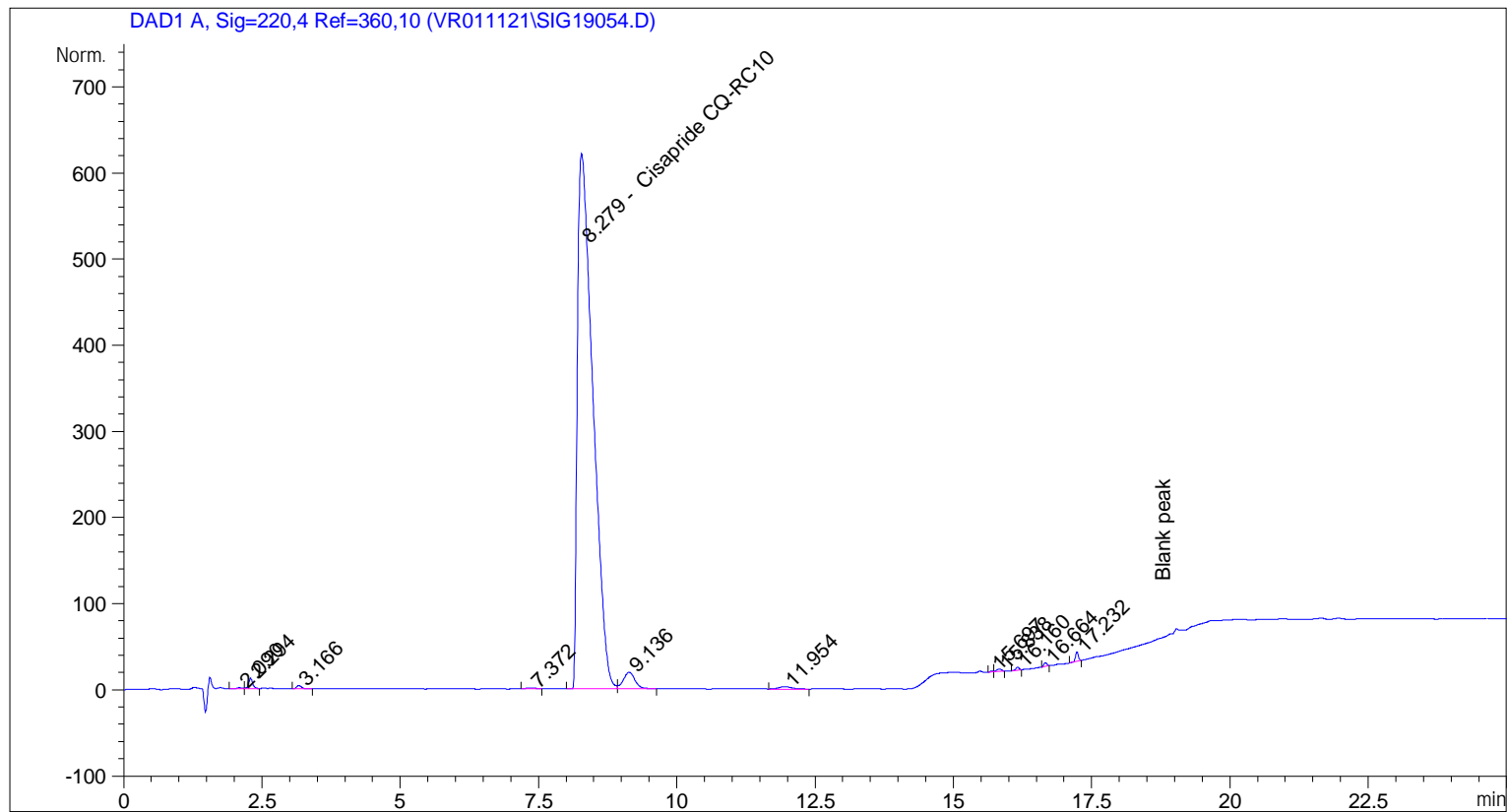
Peak #	RetTime [min]	Type	Width [min]	Area [mAU*s]	Area %	Name
9	16.157	BB	0.0577	11.89347	0.1103	?
10	16.658	BB	0.0586	14.10706	0.1308	?
11	17.225	BB	0.0551	32.52354	0.3015	?

Totals : 1.07876e4

=====  
\*\*\* End of Report \*\*\*

```

=====
Acq. Operator   : vrusu
Acq. Instrument : Instrument 1                Location : Vial 41
Injection Date  : 12/2/2021 10:13:27 AM
                                           Inj Volume : 7.0 µl
Acq. Method    : C:\CHEM32\1\METHODS\VR_120221_251.M
Last changed   : 12/2/2021 10:12:35 AM by vrusu
Analysis Method: C:\CHEM32\1\METHODS\VR120221_253PM.M
Last changed   : 12/2/2021 12:41:13 PM by vrusu
  
```



Area Percent Report

```

Sorted By      : Signal
Calib. Data Modified : 12/2/2021 12:33:12 PM
Multiplier:    : 1.0000
Dilution:     : 1.0000
Use Multiplier & Dilution Factor with ISTDs
  
```

Signal 1: DAD1 A, Sig=220,4 Ref=360,10

Peak #	RetTime [min]	Type	Width [min]	Area [mAU*s]	Area %	Name
1	2.090	BV	0.1052	10.59230	0.0844	?
2	2.294	VV	0.0759	63.30005	0.5046	?
3	3.166	BB	0.0889	21.96999	0.1752	?
4	7.372	BB	0.1437	10.78281	0.0860	?
5	8.279	BV	0.2938	1.20251e4	95.8672	Cisapride CQ-RC10
6	9.136	VB	0.2212	274.84680	2.1912	?
7	11.954	BB	0.2264	43.84794	0.3496	?
8	15.697	BV	0.0537	5.31036	0.0423	?

Sample Name: GR-16-253 spl-2

Peak #	RetTime [min]	Type	Width [min]	Area [mAU*s]	Area %	Name
9	15.838	VB	0.0974	18.88395	0.1505	?
10	16.160	BB	0.0582	13.99014	0.1115	?
11	16.664	BB	0.0586	16.36751	0.1305	?
12	17.232	BB	0.0556	38.49966	0.3069	?

Totals : 1.25435e4

=====  
\*\*\* End of Report \*\*\*